

Typical Results with our Clients

Description of Event

Category of

Measurement

Current

State

Final

State

% of

Change

Tail Kit Kaizen

Cycle Time

189 Min

31 Min

89%

Lead Time

15 Day

1 Day

93.5%

Technical Documentation

Manual Cycle

Time

492 Min

19.5 Min

96%

Delivery to

Customer

1 x per

Day

2 x per

Day

100%

Scheduling Kaizen

Scheduling

Cycle Time

91 Min

25 Min

73%

Change Cycle

Time

60 Min

10 Min

83%

Digital Data User Support

Rolled Yield

27%

73%

170%

Span Time

10691 Min

3192 Min

70%

Jet Engine Manual Writers Kaizen

Span Time

8388 Min

93 Min

70%

Travel Distance

731 Ft.

540 Ft.

70%

Microfilm & Distribution Kaizen

Flow Time

2522 Min

436 Min

83%

Travel Distance

1410 Ft.

60 Ft.

96%

Program Reorganization

Labor Costs

\$5.1M

\$799K

\$1.1M total

cost offset

Service Bulletin Kaizen

Span Time

27.5 Day

10.3 Day

79%

Hand Offs

19

9

53%

Proposal Cycle Time PDK

Cycle Time

97 Months

42 Months

57%

Subcontractor MRP Event

Handoffs

74

19

74%

Travel Distance

20,469 Ft.

4,870 Ft.

76%